INSTRUCTION MANUAL

FOR

PHASE DIRECTIONAL OVERCURRENT RELAY

BE1-67





Publication: 9 1709 00 990 Revision: F 01/98

INTRODUCTION

This manual provides information concerning the operation and installation of the BE1-67 Phase Directional Overcurrent Relay. To accomplish this, the following is provided.

- Specifications
- Functional description
- Verification and operational tests
- Mounting information
- Setting procedure/example.

A Service Manual, publication 9 1709 00 620, is available on special order as an aid in troubleshooting and repair.

WARNING!

TO AVOID PERSONAL INJURY OR EQUIPMENT DAMAGE, ONLY QUALIFIED PERSONNEL SHOULD PERFORM THE PROCEDURES PRESENTED IN THIS MANUAL.

THIS MANUAL MAY BE USED IN PLACE OF ALL EARLIER EDITIONS. FOR CHANGE INFORMATION SEE SECTION 7.

First Printing: September 1988

Printed in USA

© 1995, Basler Electric Co., Highland, IL 62249

November 1995

CONFIDENTIAL INFORMATION

OF BASLER ELECTRIC COMPANY, HIGHLAND, IL. IT IS LOANED FOR CONFIDENTIAL USE, SUBJECT TO RETURN ON REQUEST, AND WITH THE MUTUAL UNDERSTANDING THAT IT WILL NOT BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF BASLER ELECTRIC COMPANY.

It is not the intention of this manual to cover all details and variations in equipment, nor does this manual provide data for every possible contingency regarding installation or operation. The availability and design of all features and options are subject to modification without notice. Should further information be required, contact Basler Electric Company, Highland, Illinois.

BASLER ELECTRIC, BOX 269 HIGHLAND, IL 62249 USA

PHONE 618-654-2341

FAX 618-654-2351

Section 1 GENERAL INFORMATION

	Description 1-1	
	Limited Region Of Operation 1-2	
	Load Current Approaches Fault Current	
	Weak Infeed Condition	
	Application 1-3	
	Sample Application Calculations 1-5	
	Pickup 1-6	
	Analysis Of Fault L 1-6	
	Analysis Of Fault M	
	Conclusions 1-7	
	Model And Style Number 1-8	
	Style Number Identification Chart	
	Style Number Example 1-9	
	Specifications 1-10	
	Characteristic Curves	
•	CONTROLS and INDICATORS	
2		
2		
_	FUNCTIONAL DESCRIPTION	
3	FUNCTIONAL DESCRIPTION	
_	FUNCTIONAL DESCRIPTION General 3-1	
_		
_	General	
_	General	
_	General	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2	
_	General 3-1 Input Circuits 3-1 Current Sensing 3-1 Voltage Sensing 3-2	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Inhibit LED's3-4	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Inhibit LED's3-4Timing LED's3-4	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Inhibit LED's3-4Timing LED's3-4Power LED's3-4	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Timing LED's3-4Function LED's3-4Function LED's3-4	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Inhibit LED's3-4Timing LED's3-4Function LED's3-4Element LED's3-4Statement LED's3-4Statement LED's3-4	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Inhibit LED's3-4Timing LED's3-4Function LED's3-4Element LED's3-4Power Supply3-4	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Inhibit LED's3-4Timing LED's3-4Function LED's3-4Element LED's3-4Power Supply3-4Logic Circuits3-5	
_	General3-1Input Circuits3-1Current Sensing3-1Voltage Sensing3-2Directional Element3-2Characteristic Angle3-3Limited Region Of Operation3-3Indicators3-4Inhibit LED's3-4Timing LED's3-4Function LED's3-4Element LED's3-4Power Supply3-4Logic Circuits3-5Microprocessor3-5	

Section 4 INSTALLATION

Section

Section

General	-1
Derating Precautions 4	-1
Dielectric Test	-1
1ounting	-1
Connections	-8

iii

4-1

1-1

2-1

3-1

Section 5 TESTING

Equipment Required5-1Preliminary Setup5-1Verification Testing5-3Time Overcurrent Pickup Test5-3Instantaneous Overcurrent Pickup Test5-4Directional Verification5-4Timing Curve Verification5-10Directional Setting Procedure5-11Characteristic Angle5-11Limited Region Of Operation5-12Setting The Relay - An Example5-12Setting The Pickups5-13Setting The Direction5-13Setting The Limited Range Of Operation5-14	General
Verification Testing5-3Time Overcurrent Pickup Test5-3Instantaneous Overcurrent Pickup Test5-4Directional Verification5-4Timing Curve Verification5-10Directional Setting Procedure5-11Characteristic Angle5-11Limited Region Of Operation5-12Verifying Relay Settings5-12Setting The Relay - An Example5-12Setting The Pickups5-13Setting The Direction5-13	Equipment Required 5-1
Time Overcurrent Pickup Test5-3Instantaneous Overcurrent Pickup Test5-4Directional Verification5-4Timing Curve Verification5-10Directional Setting Procedure5-11Characteristic Angle5-11Limited Region Of Operation5-11Verifying Relay Settings5-12Setting The Relay - An Example5-12Setting The Pickups5-13Setting The Direction5-13	Preliminary Setup 5-1
Instantaneous Overcurrent Pickup Test5-4Directional Verification5-4Timing Curve Verification5-10Directional Setting Procedure5-11Characteristic Angle5-11Limited Region Of Operation5-11Verifying Relay Settings5-12Setting The Relay - An Example5-12Example Defined5-13Setting The Direction5-13	Verification Testing
Directional Verification.5-4Timing Curve Verification.5-10Directional Setting Procedure.5-11Characteristic Angle.5-11Limited Region Of Operation.5-11Verifying Relay Settings.5-12Setting The Relay - An Example.5-12Example Defined.5-13Setting The Direction.5-13	Time Overcurrent Pickup Test
Timing Curve Verification5-10Directional Setting Procedure5-11Characteristic Angle5-11Limited Region Of Operation5-11Verifying Relay Settings5-12Setting The Relay - An Example5-12Example Defined5-12Setting The Pickups5-13Setting The Direction5-13	Instantaneous Overcurrent Pickup Test
Directional Setting Procedure5-11Characteristic Angle5-11Limited Region Of Operation5-11Verifying Relay Settings5-12Setting The Relay - An Example5-12Example Defined5-12Setting The Pickups5-13Setting The Direction5-13	Directional Verification
Characteristic Angle5-11Limited Region Of Operation5-11Verifying Relay Settings5-12Setting The Relay - An Example5-12Example Defined5-12Setting The Pickups5-13Setting The Direction5-13	Timing Curve Verification
Limited Region Of Operation	Directional Setting Procedure
Verifying Relay Settings5-12Setting The Relay - An Example5-12Example Defined5-12Setting The Pickups5-13Setting The Direction5-13	Characteristic Angle 5-11
Setting The Relay - An Example5-12Example Defined5-12Setting The Pickups5-13Setting The Direction5-13	Limited Region Of Operation
Example Defined5-12Setting The Pickups5-13Setting The Direction5-13	Verifying Relay Settings
Example Defined5-12Setting The Pickups5-13Setting The Direction5-13	Setting The Relay - An Example 5-12
Setting The Pickups5-13Setting The Direction5-13	
5	
Setting The Limited Range Of Operation	Setting The Direction
	Setting The Limited Range Of Operation

Section 6 MAINTENANCE

 General
 6-1

 In-House Repair
 6-1

 Storage
 6-1

 Test Plug
 6-2

Section 7 MANUAL CHANGE INFORMATION

7-1

6-1

SECTION 1

GENERAL INFORMATION

DESCRIPTION

BE1-67 Phase Directional Overcurrent Relays are designed for the protection of transmission and distribution lines where the direction as well as the magnitude of the fault current (or power flow) are to be considered in the tripping decision.

BE1-67 relays are directionally controlled, microprocessor based, time overcurrent relays. The directional element is polarized by the phase-to-phase quadrature voltage of the power system. That is, the directional element monitoring the phase A current uses the voltage between phases B and C to determine the direction of current (or power) flow into the fault. Then, if enough current flows in the tripping direction of the relay, the relay will pickup, time out, and trip. The angle of maximum sensitivity for the relay is also adjustable to allow the directional characteristic to be matched to the line and system conditions. Figure 1-1 illustrates the operation of the directional element and defines the terms that are used in the following discussion.



Figure 1-1. Single-Phase Directional Overcurrent

Figure 1-1a shows the connections to the sensing circuits for a single phase BE1-67. Figure 1-1b illustrates the phasor quantities monitored by the relay for a unity power factor condition, and for a single phase fault. Figure 1-1c shows the protected line on an R-X diagram. The angle alpha in Figure 1-1b and 1-1c is the characteristic angle setting for the relay.

The directional characteristic of the relay is adjustable to allow the relay to be sensitive for phase faults, and to maximize sensitivity at the characteristic angle representing typical power factor.

Twelve standard time-current characteristic curves are available to aid in the coordination of this relay with other protective devices in the system. These include seven characteristic curves that are standard in North America and five that are compatible with British or IEC Standard requirements. In addition, an option allows the relay to be supplied with all of these curves, any of which may be switch selected to suit requirements at the time of installation.

Style Designation	Characteristic Shape	Special Characteristics		
B1	Short Inverse	Relatively short time, desirable where preserving system stability is a critical factor.		
B2, E2	Long Inverse	Provides protection for starting motors and overloads of short duration.		
B3	Definite Time	Definite Time Fixed time delay according to the time dial setting. Useful for sequential tripping schemes.		
B4, E4	Moderately Inverse	Accommodates moderate load changes as may occur on parallel lines where one line may occasionally have to carry both loads.		
B5, E5	Inverse	Provide additional variations of the inverse		
B6. E6	Very Inverse	characteristic, thereby allowing flexibility in meeting load variations, or in coordinating		
B7, E7	Extremely Inverse	with other relays.		

Table 1-1. Selection Considerations For Characteristic Curves

If the supply to the protected portion of the system is constant, and if the magnitude of the fault current is determined primarily by the location of the fault on the line, the selection of a more inverse time characteristic is more desirable to provide selective coordination with adjacent line protection. However, if the capacity of the supply varies significantly over a period (such as a day), a less inverse time, or even the definite time characteristic, may be preferred to provide smoother coordination.

LIMITED REGION OF OPERATION

A limited-region-of-operation option is available to provide additional protection against false tripping on mutually coupled lines. Faults on adjacent lines that share the same poles, towers, or rightof-way may induce currents on the protected line which appear as fault currents in the tripping direction. The limited region of operation mode provides discrimination between faults on the protected line and faults on the adjacent line. To order this option, specify option 3-5 or 3-6.

One consideration in applying a phase directional overcurrent relay is the definition of trip direction. For most applications, the setting of the relay directional element is based upon the impedance



Figure 1-2. Trip Direction Defined

characteristics of a given circuit. This angle is then used as the maximum torque angle and any current flowing in the half-plane defined by this angle is considered to be in the trip direction. Figure 1-2 illustrates the trip and non-trip directions.

However, there are at least two situations where the half-plane trip region is not adequate. They are when load current approaches the fault current and when leading current flows in the non-trip direction above the relay pickup setting.

Load Current Approaches Fault Current

Pickup settings on a phase overcurrent device are normally set below the expected fault current levels on that line by some margin. Consequently, it is possible for load current to approach (or exceed) the pickup setting on the relay. This could lead to an undesirable trip for an acceptable load condition.

Weak Infeed Condition

During a period of abnormally low system voltage, leading power factor current above relay pickup can flow in the non-trip direction of a line. Probable current sources are outlying capacitor banks. This could cause the current to be sensed as lagging current flowing in the trip direction and leading to an undesirable trip. (A condition often referred to as *weak infeed* because the lower voltage system - where load is present - attempts to correct the undervoltage condition on the higher voltage system. Refer to Figure 1-3).

Both of the previous conditions can be eased by limiting the area of the trip region. Specifically, the angle on each side of the torque angle vector can be adjusted to be less than 90 degrees. This limits the trip region area to only a portion of the half-plane usually defined as the trip direction. This limited-region-of-operation characteristic (shown in Figure 1-4) is available by specifying option 3-5 or 3-6.

APPLICATION

Without the ability to act on the direction of current flow, it is difficult to coordinate the settings of time overcurrent relays on lines that interconnect a series of substations. Without this capability, either undesired tripping of adjacent lines may occur, or a fault may go undetected because of the high settings required by non-directional relays.



Figure 1-3. Weak Infeed Phenomenon



Figure 1-4. Limiting the Region of Operation

With directional time overcurrent relays, the settings and time delays can be decreased and the undesired tripping eliminated. Figure 1-5 illustrates the use of directional overcurrent relays on a group of interconnected distribution substations fed from a common source. In this example, non-directional overcurrent relays (51) are used to protect the lines leaving the supply bus, because there is only one source of fault current. However, the breakers at the load buses (C, D, E, and F) are protected by directional time overcurrent relays (67) to prevent overtripping in the event of a fault. This will remove the faulted line and retain service to the connected loads.

In the case where two sources of power can supply fault current, as shown in Figure 1-6, directional overcurrent relays will need to be applied to each end of the protected lines to prevent undesired tripping.



Figure 1-5. Substations Fed From One Source



Figure 1-6. Substations Fed From Two Sources

SAMPLE APPLICATION CALCULATIONS

In this sample illustrated by Figure 1-7, a three-phase, 60 hertz, BE1-67 relay is used at breaker position A. Assumed options for the relay include switch-selectable characteristic curves, switch-selectable characteristic angle, and a directional instantaneous output.



Figure 1-7. Significant Faults for Breaker A

Using this relay under the stated conditions, there are five settings to be established:

- Pickup of the timed element
- Time dial
- Timing characteristic
- Torque angle
- Pickup of the directional instantaneous unit.

In arriving at a satisfactory setting for each variable, consideration must be given as to how the relay coordinates with other upstream and downstream tripping devices. In particular, the time-current characteristics of all relevant devices must be systematically considered for each fault condition that can occur.

The ensuing analysis considers pickup settings first, followed by a detailed examination of the three scenarios indicated in Figure 1-7 as faults L, M, and N. These will be individually considered with regard to the five settings listed previously and particularly the last four.

Pickup

When considering relay pickup, it is desirable to set the relay above the maximum load that the feeder is expected to supply at any given time in the defined direction. Often this quantity is limited only by the breaker size or the current carrying capacity of the line itself.

Returning to Figure 1-7, if it is assumed that the maximum lead current is 1,200 amperes for line AC, and a maximum CT ratio of 400:1, then

Timed pickup setting = (1200)(1 ÷ 400)(1.25) = 3.75 A

(The 1.25 factor represents a margin of safety.)

Analysis Of Fault L

In Figure 1-7, assume the following fault L currents.

- I_{A(L)} = 3,000 amperes at an angle of -65 degrees
- $I_{D(1)} = 6,400$ amperes at an angle of -60 degrees

Based on these fault currents, the BE1-67 relay at A will pickup and begin to time out. But the primary concern is that the relay at D trips before the one at A. This is accomplished by selecting the appropriate pickup, time dial, and characteristic for the 67_A device. Note in Figure 1-8a, that the 67_D characteristic curve must be completely under the 67_A curve for current greater than the 67_A pickup point. A coordinating time interval (0.2 to 0.5 second) between the curves is usually recommended to accommodate breaker clearing time plus a safety margin. The TIME DIAL should be set to provide this coordination margin.

Usually, time-characteristic curves are chosen to coordinate with existing system devices. Consequently, if 67_D is extremely inverse, the 67_A relay might well be set to the B7 curve (extremely inverse). To select the curve, use the rotary switch behind the front panel of the relay.

The fault current level seen by I_A (3,000 amperes) also confirms that the setting chosen (3.75 A x 400 = 1,500 primary amperes) is sensitive enough to detect remote end faults. This is assuming that the fault current is not limited by fault impedance.

Analysis Of Fault M

In Figure 1-7, assume the following fault M currents.

- I_{A(M)} = 4,600 amperes at an angle of -60 degrees
- $I_{E(M)} = 400$ amperes at an angle of -65 degrees

The 67_A must be coordinated with the upstream 67_E device. Again, the primary concern is that the 67_A relay trips before the 67_E relay. Accordingly, the time current characteristic curve for each relay must be selected such that the 67_A curve is entirely under the 67_E curve for currents above the 67_E pickup, plus some margin. (Figure 1-8b.)

Be sure to check time dial settings to verify proper coordination. The fault current level seen by I_A also allows the directional instantaneous unit to be set to trip for high current close-in faults.

Directional Instantaneous Setting = $4,600 (1 \div 400) (0.8 \text{ margin}) = 9.2 \text{ amperes.}$



Figure 1-8. Coordination of Time Characteristic Curves

Since the impedance characteristic of the system is approximately 60 degrees (as defined by system R+jX), the torque angle should be selected as 60 degrees for maximum sensitivity. A torque angle of 60 degrees will also ensure that 67_B will see fault N, but that 67_A will not. (The response of the BE1-67 Directional Unit is approximately 1 cycle, thereby blocking the overcurrent unit before it will see the fault current in the reverse direction.)

Conclusions

Taking into consideration the requirements imposed by each of three possible fault conditions, the five required settings for the relay at breaker A in this application are summarized in Table 1-2.

Variable	Suitable Setting
Pickup for timed element	3.75 A (low range, TAP 1)
Time dial	As required for proper coordination margin
Timing characteristic	B7 (rotary switch position 7)
Directional instantaneous element	9.20 A (potentiometer adjustment)
Torque angle	60° characteristic angle

Table 1-2. Required Breaker Settings

MODEL AND STYLE NUMBER

Style Number Identificatin Chart

BE1-67 Phase Directional Overcurrent Relay electrical characteristics and operational features are defined by a combination of letters and numbers that make up the style number. Refer to Figure 1-9 for the Style Number Identification Chart. Model numbers BE1-67 designate the relay as a Basler Electric, Class 100, Phase Directional Overcurrent Relay. The model number, together with the style number, describe the options included in a specific device, and appear on the front panel, drawout cradle, and inside the case assembly. Upon receipt of a relay, be sure to check the style number against the requisition and the packing list to ensure that they agree.



Figure 1-9. Style Number Identification Chart

Style Number Example

Suppose, for example, it was decided that three-phase packaging of the directional overcurrent function (67) would be best for an application. Then the first character of the style number would be B.

Suppose further that this is a 60 hertz power system and that the pickup setting for the time overcurrent function is to be 4.6 amperes. Then the second character of the style would then be 1. At this point it should be noted on the installation instructions and drawings that the relay should be connected for the HIGH range, and that the front panel TAP RANGE plate should be adjusted so that the word HIGH shows.

If normally open output contacts are to be used for tripping the breaker, output option E is selected as the third character.

If the required characteristic curve shape is not known prior to the installation of the protection package, timing option Z2 could be specified. This allows the proper characteristic curve to be set in the field. (This also allows a relay type to be stocked and used in other applications, thereby reducing stocking requirements.)

Continuing this hypothetical example, if a majority of the substations in the system have either 48 or 125 Vdc station battery supplies, a type Y power supply option provides further standardization in the ordering and stocking process. This is possible because a single jumper on the power supply board can be moved to accommodate either voltage.

The next style character is B if current operated targets are desired. These have an advantage over internally operated targets because they confirm that a current signal flowed in the output circuit and resulted in a trip. (However, as the style chart notes, current operated targets are only available when a normally open contact is specified.) Internally operated targets only provide an indication that the associated contact attempted to trip the breaker.

If a directional instantaneous overcurrent element is needed, the eighth character of the style number will then be 3.

Will the breaker be periodically trip tested? If the normal procedure calls for the technician to close the relay contacts, the push-to-energize output option (C) provides convenience.

If a fixed characteristic angle is preferred to a continuously adjustable angle, and it is useful to have a contact monitoring the power supply of the relay, option 3 should be a 4.

Finally, if relays are to be semi-flush mounted in the panel, the last style character is F. (These relays are always supplied in an M1-size drawout case.)

Summarizing the above example of the selection process, the total style number for the specified relay is **BE1-67 B1E-Z2Y-B3C4F**:

BE1-67 - Model number

- B Three-phase sensing
- **1** 0.5 to 12 A sensing range (60 Hz)
- E Normally open output contacts
- **Z2** Switch selectable timing characteristics
- Y 48/125 Vdc Power supply
- **B** Current operated targets
- **3** Directional instantaneous overcurrent output
- C Push-to-Energize output feature

- 4 Switch selectable characteristic angle and power supply status output
- **F** Semi-flush case mounting, M1-size case.

SPECIFICATIONS

BE1-67 Phase Directional Overcurrent Relays are available in either single-phase or three-phase configurations with the following features and capabilities.

Current Sensing Input(s)	The unit is designed to operate from the secondary of a standard current transformer rated at 5 amperes. The unit has a pickup adjustment range covering 0.5 to 12 amperes. The maximum continuous current rating of each input is 20 amperes.
	The one-second current rating of each input is 50 times tap or 500 amperes, whichever is less. Ratings at less than one second are calculated as follows.
	$I = \frac{50 \times tap \ or \ 500 \ amperes \ (whichever \ is \ less)}{1}$
	$V = \frac{1}{\sqrt{T}}$
Current Sensing Burden	where I = Maximum current T = Time that current flows (in seconds) Less than 0.01 ohm per input.
Current Sensing Burden	Less than 0.01 onin per input.
Time Overcurrent Pickup	Pickup of the time overcurrent elements is continuously adjustable over the
Range	entire range of 0.5 to 12 amperes. (Table 1-3.) This is accomplished through the selection of external connections (LOW RANGE 0.5 to 4.0 amperes, HIGH RANGE 1.5 to 12 amperes), a TAP selector switch, and TAP CAL adjustment.

A TAP RANGE plate is provided on the front panel to define the external connections and the range of adjustment available when the unit is installed in the protection panel.

TAP Range Plate or	TAP Selector							Current Sensing Terminals					
Pickup	Α	В	С	D	Е	F	G	Н	I	J	φA	φВ	фС
	Single-Phase												
HIGH	2.25	3.00	4.50	5.25	6.75	7.50	9.00	9.75	11.2 5	12.0 0	8,7		
LOW	0.75	1.00	1.50	1.75	2.25	2.50	3.00	3.25	3.75	4.00	9,7		
	Three-Phase												
HIGH	2.25	3.00	4.50	5.25	6.75	7.50	9.00	9.75	11.2 5	12.0 0	8,7	14,15	17,18
LOW	0.75	1.00	1.50	1.75	2.25	2.50	3.00	3.25	3.75	4.00	9,7	13,15	16,18

Pickup Accuracy

The accuracy of the pickup setting established by the TAP selector switch, when the TAP CAL adjustment is fully clockwise, is $\pm 5\%$. The

TAP CAL adjustment allows the relay to be set anywhere between the value established by the TAP selector switch position and the next lower setting position.

The setting of the relay is repeatable within $\pm 2\%$.

Dropout Ratio Better than 95% of the established pickup level.

0.28

Timing Characteristics The relay includes a choice of characteristics. A two-character designation within the style number defines the timing characteristic. (Table 1-4.)

Switch Position For Z2 Option	Characteristic Curve	Characteristic Description	Drawing Number
3	B1	Short Inverse	99-0932
1	B2	Long Inverse	99-0931
5	B3	Definite	99-0933
2	B4	Moderately Inverse	99-0930
4	B5	Inverse	99-0929
6	B6	Very Inverse	99-0928
7	B7	Extremely Inverse	99-0927
8	E2	Long Inverse (BS 142)	99-1093
9	E4	Inverse (1.3 Sec.) (BS 142)	99-1094
А	E5	Inverse (2.9 Sec.) (BS 142)	99-1095
В	E6	Very Inverse (BS 142)	99-1096
C, D, E, F	E7	Extremely Inverse (BS 142)	99-1097

Table 1-4. Characteristic Curves and Switch Positions

Time Delay Accuracy

The time delay of the time overcurrent element is within ± 5 percent or 50 milliseconds (whichever is greater) of the characteristic curves for any combination of TIME DIALL TAP, and TAP QAL settings at 25°C.

Instantaneous Overcurrent Pickup Range

Response Time



Figure 1-10. Typical Instantaneous Response Time

Pickup Accuracy	The setting of the relay is repeatable within ± 2 percent .		
Dropout Ratio	Better than 92 percent of the established pickup level.		
Voltage Sensing Input(s)	The continuous rating of this input(s) is 240 Vac.		
Voltage Sensing Burden	Greater than 25 kohm at 120 Vac per input.		
Directional Unit	The polarizing for the directional unit is derived by the phase relationship between the measured phase current (A) and the sensed quadrature voltage (b-c). The directional element defines a region as shown in Figure 1-11 for which tripping will be allowed. The characteristic angle of the relay is defined as the angle between I_z and its ordinate, I. Note that I_z is normal to the characteristic boundary.		

Resolution of direction requires less than 1 cycle.



Figure 1-11. Characteristic Angle

Sensitivity

Proper directional decisions are assured when the current applied to the relay exceeds 25% of TAP value and the voltage exceeds 1.0 Vac at the setting of the characteristic angle.

Characteristic Angle

Adjustment

The BE1-67 is available with two types of adjustment for the characteristic angle.

- (a) Continuously adjustable over the range of 0 to 90° .
- (b) Switch selectable settings of 30°, 45°, 60°, and 75° .

Repeatability ±5° from the setting at nominal system frequency.

- Limited Range of Operation (Optional) The front panel control is continuously adjustable over the range of +5° to +90°. The total individual angle of the Limited Range of Operation will accordingly vary from 10° to 180°.
- Frequency RangeThe unit is designed to operate on power systems with a nominal
frequency of either 50 or 60 hertz. The unit has been type-tested for
proper operation over the frequency range of 45 to 55 hertz for 50 hertz
systems and 55 to 65 hertz for 60 hertz systems.
- **Power Supply** Power for the internal circuitry may be derived from a variety of ac or dc external power sources as indicated in Table 1-5.

Туре	Nominal	Input	Burden
	Input	Voltage	at
	Voltage	Range	Nominal
К	48 Vdc	24 to 60 Vdc	7.0 W
J	125 Vdc	62 to 150 Vdc	10.0 W
	120 Vac	90 to 132 Vac	20.0 VA
†L	24 Vdc	12 to 32 Vdc	7.0 W
‡Y	48 Vdc	24 to 60 Vdc	7.0 W
	125 Vdc	62 to 150 Vdc	7.5 W
Z	250 Vdc	140 to 280 Vdc	8.5 W
	230 Vac	190 to 270 Vac	22.0 VA

Table 1-5. Power Supply Specifications.

NOTES:

All references are at 50/60 Hz.

- **†** Type L Power Supply may require 14 Vdc to begin operation. Once operating, the voltage may be reduced to 12 Vdc.
- Type Y Power Supply is field selectable for 48 or 125 Vdc. Selection must be implemented at time of installation. This Power Supply option is factory set for 125 Vdc.
- Target IndicatorsFunction targets may be specified as either internally operated, or current operated by a minimum of 0.2 amperes through the output trip
circuit. When current operated, the output circuit must be limited to 30
amperes for 0.2 seconds, 7 amperes for 2 minutes, and 3 amperes
continuously.

Single-Phase Units When specified by the style number, either an internally operated or a current operated target will be supplied for each of the tripping outputs included within the relay (i.e., the time and instantaneous overcurrent

functions).

Three-Phase Units	When targets are specified by the style number, internally operated targets are included to indicate the phase elements (A, B, C) involved i the tripping of the relay. Additionally, either internally operated or current operated targets (as selected) indicate the function (time or instantaneous) that caused tripping.			
Output Circuits	Output contacts are rated as follows:			
<u>Resistive:</u> 120/240 Vac	Make 30 amperes for 0.2 seconds, carry 7 amperes continuously, and break 7 amperes.			
250 Vdc	Make and carry 30 amperes for 0.2 seconds, carry 7 amperes continuously, and break 0.3 amperes.			
500 Vdc	Make and carry 15 amperes for 0.2 seconds, carry 7 amperes continuously, and break 0.1 amperes.			
Inductive:				
120/240 Vac, 125/250 Vdc	Make and carry 30 amperes for 0.2 seconds, carry 7 amperes continuo usly, and break 0.3 amperes. $(L/R = 0.04)$.			
Isolation	In accordance with IEC 255-5 and ANSI/IEEE C37.90, one minute dielectric (high potential) tests as follows:			
	All circuits to ground:2121 VdcInput to output circuits:1500 Vac or 2121 Vdc			
UL Recognized	UL Recognized per Standard 508, UL File No. E97033. Note: Output contacts are not UL Recognized for voltages greater than 250 volts.			
Surge Withstand Capability	Qualified to ANSI/IEEE C37.90.1-1989 Standard Surge Withstand Ca- pability (SWC) Tests for Protective Relays and Relay Systems.			
Operating Temperature	-40°C (-40°F) to +70°C (+158°F).			
Storage Temperature	-65°C (-85°F) to +100°C (+212°F).			
Shock	In standard tests, the relay has withstood 15 g in each of three mutually perpendicular planes without structural damage or degradation of per- formance.			
Vibration:	In standard tests, the relay has withstood 2 g in each of three mutually perpendicular planes, swept over the range of 10 to 500 Hz for a total of six sweeps, 15 minutes each sweep, without structural damage or degradation of performance.			

CHARACTERISTIC CURVES

Figures 1-12 through 1-23 illustrate the characteristic curves that are programmed into the nonvolatile memory of this relay. To order full-size drawings of these characteristic curves, contact Customer Service Department of the Power Systems Group, Basler Electric, and request publication number 9

1970 00 999. This publication contains nine full size (10 inch x 12 inch) characteristic curves on transparent paper (vellum). A drawing number is given under each graph. Use this number to order one specific full-size chart.



Figure 1-12. Timing Type B1 - Short Inverse (Drawing Number 99-0932)









Figure 1-14. Timing Type B3 - Definite Time (Drawing Number 99-0933)



Figure 1-15. Timing Type B4 - Moderate Inverse (Drawing Number 99-0930)







Figure 1-17. Timing Type B6 - Very Inverse (Drawing Number 99-0928)



Figure 1-18. Timing Type B7 - Extremely Inverse (Drawing Number 99-0927)





Figure 1-19. Timing Type E2 - BS-142 Long Inverse (Drawing Number 99-1093)



Figure 1-20. Timing Type E4 - BS-132 Inverse (Drawing Number 99-1094)



Figure 1-21. Timing Type E5 - BS-142 Inverse (Drawing Number 99-1095)



Figure 1-22. Timing Type E6 - BS-142 Very Inverse (Drawing Number 99-1096)



Figure 1-23. Timing Type E7 - BS-142 Extremely Inverse (Drawing Number 99-1097)

SECTION 2

CONTROLS AND INDICATORS

Locator	Control Or Indicator	Function
A	CHARACTERISTIC ANGLE	This potentiometer (Options 3-1, 3-3, 3-5, or 3-6) or 4-position switch (Options 3-2 and 3-4) defines the characteristic angle for the directional element of the relay.
		This potentiometer can adjust the characteristic angle alpha over the range of 0° to 90°, while the 4- position switch can set the characteristic angle to 30°, 45°, 60°, or 75°. When the potentiometer is knob controlled (as in Figure 2-1), the max CW position represents the minimum characteristic angle (or 0°). When the potentiometer is a screwdriver-operated multi-turn potentiometer (as in Figure 2-2), the max CW position represents the maximum characteristic angle (or 90°).
В	TAP Selector	This 10-position rotary switch provides the primary means of setting the pickup for the overcurrent functions of the relay. When the TAP CAL control (locator K) is in the full clockwise position, the pickup of the relay is based on the setting of the TAP selector switch. The setting for the time overcurrent function is the value defined by the switch position (A to J) and the external connections (HIGH/LOW tap range).
		This control, together with the TAP CAL control, establishes the pickup level of all phases monitored by the relay. Note that it is safe to switch the TAP selector without disconnecting the sensing current.
с	TAP RANGE Plate	This plate is adjusted to indicate HIGH or LOW, the setting range corresponding to the connections on the back of the relay.
D	POWER Indicator	A red LED lites when the relay power supply is functioning. This provides a front panel indication of the relay status. An optional POWER SUPPLY STATUS ALARM contact (Options 3-3 and 3-4) is available to provide a remote indication of this condition.
E	FUNCTION Targets	These magnetically latched indicators change from black to orange when the corresponding TIME overcurrent or INST antaneous overcurrent function causes the trip output relays to be energized or current to flow through the output contacts.
F	Target Reset Lever	This lever engages the reset mechanism behind the relay cover. When raised up, this lever resets the magnetically latched target(s).

Table 2-1. BE1-67 Controls And Indicators (refer to Figures 2-1, 2-2, and 2-3)

BE1-67 Controls and Indicators



Figure 2-1. BE1-67, Three-Phase Relay With Characteristic Angle Control Knob



Figure 2-2. BE1-67, Three-Phase Relay With Characteristic Angle And Limited Region Of Operation

BE1-67 Controls and Indicators

Locator	Control Or Indicator	Function
G	PUSH-TO-ENERGIZE- OUTPUT Pushbutton(s)	These momentary contact pushbutton switches are accessible by inserting a 1/8" diameter non-conducting rod through the fron panel. Switch T , when activated, closes the time outpu contacts. Switch I , when activated, closes the instantaneous output contacts.
н	ELEMENT Targets	Magnetically latched indicators that change from black to orange when tripping occurs to show the phase(s) that caused the trip Not present on single-phase relays.
I	TIMING Indicator(s)	Red LED's that lite when the pickup setting of a TIME overcurrent element of the relay is exceeded. One LED is included for each phase monitored by the relay. LED's may be used to determine the actual pickup setting of the relay during testing.
J	TIME DIAL	Dual thumbwheel switches determine the time delay for a particular time-current characteristic curve and specific level o overcurrent.
К	TAP CAL Control	A multiturn potentiometer provides a fine adjustment for the pickup level of the TIME overcurrent function. When this control is in the full clockwise position, the setting of the TIME overcurrent element(s) is within $\pm 5\%$ of the selected tap setting As the control is rotated counterclockwise, the pickup value o the element is reduced. The range of this control will allow adjustment of the TIME pickup between the TAP setting selected and the next lower value.
L	INST Control	A multiturn potentiometer provides adjustment of the INST tripping function. This setting is adjustable over the range of 1 to 40 times the setting of the time overcurrent elements. This setting determines the tripping level for all INST overcurrent elements in the relay.
М	INHIBIT Indicator(s)	Amber LED(s) lite when the directional element has NOT enabled the time overcurrent element, nor the directional instantaneous overcurrent element (if present). One LED is included for each phase monitored by the relay.
Ν	LIMITED REGION OF OPERATION Control	A multi-turn potentiometer (Option 3-5 or 3-6.) that adjusts the Limited Region of Operation from $\pm 90^{\circ}$ to $\pm 5^{\circ}$.
Ο	Time Overcurrent Cha- racteristic Curve Selector (Timing Option Z2 only)	This circuit board mounted switch selects the characteristic curve to be used. The switch is located behind the panel in the location shown. Table 2-1 defines the characteristic curve for each switch position.

Table 2-1. BE1-67 Controls And Indicators (refer to Figures 2-1, 2-2, and 2-3) - Continued
BE1-67 Controls and Indicators

Locator	Control Or Indicator	Function
Ρ	N/T (Normal/Test) Switch	This slide switch (shown in Figure 2-3) is mounted on the side of the logic board. This permits a technician to access a series of stored diagnostic routines to validate the calibration of the relay, and to test and troubleshoot the device on the bench. These built-in-test (BIT) routines are described in Service Manual, publication 9 1709 00 620.
		CAUTION This switch must be in the N position for proper operation of the relay.

Table 2-1. BE1-67 Controls And Indicators (refer to Figures 2-1, 2-2, and 2-3) - Continued

Timing Type	Selector Position	Ref. Figure Number
BI Short Inverse	3	1-12
B2 Long Inverse	1	1-13
B3 Definite Time	5	1-14
B4 Moderately Inverse	2	1-15
B5 Inverse	4	1-16
B6 Very Inverse	6	1-17
B7 Extremely Inverse	7	1-18
E2 BS142 Long Inverse	8	1-19
E4 BS142 Inverse (1.3 sec)	9	1-20
E BS142 Inverse (2.9 sec)	A	1-21
E6 BS142 Very Inverse	В	1-22
E7 BS142 Extremely Inverse	C,D,E,F	1-23



Figure 2-3. Location of Assemblies, Controls, And Indicators

SECTION 3

FUNCTIONAL DESCRIPTION

GENERAL

BE1-67 Phase Directional Overcurrent Relays are microprocessor based time overcurrent relays with directional supervision. This allows the relay to be more effectively coordinated for the protection of transmission and distribution circuits. Figure 3-1 is a BE1-67 relay functional block diagram and illustrates the overall operation of the relay.



Figure 3-1. Functional Block Diagram

INPUT CIRCUITS

BE1-67 relays may be configured to sense either a single-phase current and a phase-to-phase voltage, or three -phase currents and three phase-to-phase voltages. (Three-phase illustrated.)

Current Sensing

Internal current sensing transformers are designed to receive their input from the five ampere nominal

secondary of a standard current transformer in the power system. These input transformers are tapped so that the range of the relay is determined by the external connections. These connections are defined in Table 3 -1.

		Terminal Numbers			
Sensing Type	Phase	High Range (1.5 to 12 A)	Low Range (0.5 to 4 A)		
Single-Phase (Type A)	-	8 to 7	9 to 7		
Three-Phase (Type B)	А	8 to 7	9 to 7		
	В	14 to 15	13 to 15		
	С	17 to 18	16 to 18		

Table 3-1. Current Sensing Input Connections

The output from the sensing input transformers are applied to a scaling circuit that converts each of the input currents to a dc voltage level that can be used within the relay. This scaling is determined by the TAP SELECT switch and the TAP CAL control on the front of the relay. These controls adjust the scaling for all of the current inputs at one time. In the three-phase relay, this eliminates the requirement for three separate calibrations, one for each phase.

The TAP SELECT switch is a ten-position rotary switch that selects one of the current ranges shown in Table 3-2. The TAP CAL control changes these ranges when the control is moved from the maximum clockwise position. High and low range is determined by the connections made to the relay inputs. When the TAP CAL control is fully clockwise, the pickup setting of the relay will be within $\pm 5\%$ of the TAP SELECT setting.

		TAP SELECT Position								
Range	А	В	С	D	Е	F	G	н	I	J
High	2.25	3.0	4.5	5.25	6.75	7.5	9.0	9.75	11.25	12.0
Low	0.75	1.0	1.5	1.75	2.25	2.5	3.0	3.25	3.75	4.0

Table 3-2. Sensing Input Range And Setting	Table 3-2.	Sensing Ir	nput Range	And Setting
--	------------	------------	------------	-------------

The TAP CAL control provides a means of continuous adjustment between a selected setting of the TAP SELECT and the next lower setting. When the TAP SELECT is set on position A, the TAP CAL control will provide an adjustment to at least 0.5 A on the LOW range connection, and 1.5 A for the HIGH range connection.

Voltage Sensing

Voltage sensing inputs accept nominal 120 Vac phase-to-phase voltages and are configured to match the current sensing type defined by the style number (single-phase or three-phase).

DIRECTIONAL ELEMENT

The directional element determines the direction of the current flow by monitoring the angular phase relationship between phase current and the corresponding quadrature phase-to-phase voltage (phase A current and b-c voltage). The CHARACTERISTIC ANGLE adjustment and (optional) LIMITED REGION OF OPERATION adjustment are front-panel potentiometer controls that are described in the following paragraphs.

Characteristic Angle

The CHARACTERISTIC ANGLE adjustment controls the characteristic angle (alpha) shown in Figure 3-2. This rotates the characteristic angle of the directional unit so that the maximum sensitivity can match the impedance angle of the protected line. The tripping characteristic of the relay is then defined by a line that is perpendicular to I_z . Note that the slight bow in this boundary about the origin is caused by the minimum sensitivity of the directional element: 0.02 ampere and 1.0 volt.



Figure 3-2. Characteristic Angle

Two types of CHARACTERISTIC ANGLE controls are available and are specified by the style number. (Refer to the Option 3 column in the STYLE NUMBER IDENTIFICATION CHART in Section 1.)

- A potentiometer provides continuous adjustment of the characteristic angle over the range of 0° to +90°. Options 3-1 and 3-3 have a control knob operated potentiometer. Options 3-5 and 3-6 have a screwdriver operated, multiturn potentiometer.
- A four position selector switch provides discrete settings of +30°, +45°, +60°, and +75° (Options 3-2 and 3-4).

When the phase relationship between the current(s) and voltage(s) do not meet the criteria of the directional element, an inhibit signal is output. This signal illuminates the appropriate PHASE INHIBIT LED on the relay front panel and prevents the operation of the time overcurrent function in the relay. This signal also inhibits the operation of the optional directional instantaneous overcurrent element. The inhibit signals within the relay are provided for each sensed phase.

Limited Region Of Operation

The directional element of the standard relay defines a region for which tripping is allowed. (Shown as

the gray area in Figure 3-2.) This region (angle β as shown in Figure 3-3) may be reduced by the LIMITED REGION OF OPERATION control (a multiturn potentiometer accessed through the front panel). The control is continuously adjustable (with reference to I_A in Figure 3-3) from ±5 degrees to ±90 degrees.

INDICATORS

Depending on the options provided, up to five different indicators are visible on the front panel. They are:

- INHIBIT LED's
- TIMING LED's
- POWER LED
- FUNCTION targets
- ELEMENT targets



Figure 3-3. Limited Region of Operation

INHIBIT LED's

When the phase relationship between the current(s) and voltage(s) do not meet the criteria of the directional element, an inhibit signal is output. This signal lites the appropriate PHASE INHIBIT LED on the relay front panel and prevents the operation of the time overcurrent function in the relay. It also inhibits the directional instantaneous overcurrent element (optional) operation.

TIMING LED's

Red LED's that lite when the pickup setting of a TIME overcurrent element of the relay is exceeded. One LED is included for each phase monitored by the relay. LED's may be used to determine the actual pickup setting of the relay during testing.

POWER LED's

A red LED lites when the relay power supply is functioning. This provides a front panel indication of the relay status.

FUNCTION Targets

These magnetically latched indicators change from black to orange when the corresponding TIME overcurrent or INSTantaneous overcurrent function causes the trip output relays to be energized or current to flow through the output contacts.

ELEMENT Targets

Magnetically latched indicators that change from black to orange when tripping occurs to show the phase(s) that caused the trip. Not present on single-phase relays.

POWER SUPPLY

Relay operating power is developed by the low burden, flyback switching design, solid-state power supply. A nominal plus or minus twelve volts dc is delivered to the internal circuitry. Power supply inputs are not polarity sensitive. A red LED lites to indicate that the power supply is functioning properly.

An optional output contact can also be specified to provide a remote indication of power supply operation. This is more fully described in the paragraph entitled *Outputs*.

Type Y power supplies use a field adjustable link (J4) to select the appropriate input voltage (either 48 Vdc or 125 Vdc). Selection is accomplished by placing the link into the desired position (see Figure 3-4). This link is factory pre-set for 125 Vdc.



Figure 3-4. J4 Link Positioning

LOGIC CIRCUITS

The logic Circuits identified in the block diagram of Figure 3-1 and briefly described in the following paragraphs are intended to show functionally how the BE1-67 relay operates.

Microprocessor

The microprocessor fulfills many of the logic and signal processing functions described in the following paragraphs, and performs all of the time overcurrent computations.

<u>Multiplexor</u>

The multiplexor sequentially switches each of the sensed current inputs to the analog-to-digital converter and level detector circuits. (For single-phase relays, the multiplexor is bypassed.)

Analog-to-Digital Converter And Level Detector

When the dc voltage representing the actual sensed current meets or exceeds the selected pickup point, the analog-to-digital converter supplies a binary value to the trip comparator and scaler circuit, and to a counter within the microprocessor for calculation of the required time delay.

When the value of a sensed phase current exceeds the PICKUP setting of the relay, and the directional unit does not inhibit the operation of the time trip comparator, the TIMING LED will be illuminated for that phase. This LED will remain illuminated as long as the sensed phase current exceeds the pickup level

set on the relay (representing the time overcurrent function) and the INSTANTANEOUS OVERCURRENT circuits are applied to their respective output driver.

Outputs

Output Drivers

Each output driver supplies the current to energize the associated output relay. Either normally open (Output E) or normally closed (Output F) contacts may be specified for the relay. All output contacts will be of the same configuration within a given relay. These output contacts may have targets associated with them if so specified by the style number.

Push-to-Energize-Output Contacts

If Option 2-C has been selected, a small pushbutton switch is included for the time overcurrent functions, and if present for the instantaneous function. Each switch when depressed will energize the corresponding output relay for testing purposes. To prevent accidental operation of these switches, they have been recessed behind the front panel of the relay and are accessed by inserting a thin non-conducting rod through access holes in the panel.

Appropriate power must be applied to terminals 3 and 4 (the relay power supply) for these pushbuttons to operate the output relays. However, it is not necessary to apply currents and voltages to the sensing inputs of the relay for these switches to function.

Power Supply Status Output

The power supply status output relay (option 3-3 and 3-4) has normally closed output contacts. This relay is energized by the presence of nominal voltage at the output of the power supply. Normal operating voltage then keeps the relay continuously energized and the contacts open. However, if the power supply voltage falls below requirements, the power supply status output relay will deenergize, and close the contacts.

A shorting bar is included in the relay case so that the status output terminals can provide a remote indication that the subject relay has been withdrawn from the case or taken out of service by removing the connection plug.

This output is not associated with any magnetically latched target. The POWER LED on the relay front panel provides a visual indication of normal operating status of the power supply.

TARGET INDICATOR CIRCUITS

When the TARGET option is specified as either an A or a B, magnetically latched target indicators are included within the relay. Targets are provided for the TIME overcurrent and the optional INSTantaneous overcurrent functions. These targets may be actuated by either of two methods as defined by the style number and explained in the following paragraphs.

Type A targets (referred to as INTERNALLY OPERATED) are operated by an internal driver circuit that is actuated by a signal from the relay internal logic circuits. This type of target is tripped regardless of the current level flowing through the output relay contacts. It is the only type of target that can be supplied if the output contacts are specified as normally closed (Output F).

Type B targets (referred to as CURRENT OPERATED) are operated when a minimum of 0.2 ampere

flows through the relay output contacts. To accomplish this, a special reed relay is placed in series with the output contacts to provide the necessary signal to the target indicator. (The series impedance of the reed relay is less than 0.1 ohm.)

Each target indicator is visible on the front panel of the relay with the cover in place. When operated, the disc in the target changes from black to red and is magnetically latched in this position. To reset the target after an abnormal system condition has been cleared, manually raise the target reset level on the front of the relay or in the lower portion of the cover.

When targets are specified on single-phase relays (sensing input type A) only TIME and INSTaneous FUNCTION targets are provided. These targets may be either type A or type B.

Three-phase (Sensing Input Type B) relays are supplied, when specified, with FUNCTION (TIME and INST) targets and ELEMENT targets (A, B, C). The FUNCTION targets are either type A or type B as spec i f i ed by the style number. The ELEMENT targets are always type A (internally operated) targets.

SECTION 4

INSTALLATION

GENERAL

When not shipped as part of a control or switchgear panel, BE1-67 Phase Directional Overcurrent Relays are shipped in sturdy cartons to prevent damage during transit. Immediately upon receipt, check the model and style number against the requisition and packing list to see that they agree. Visually inspect the relay for damage that may have occurred during shipment. If there is evident damage, immediately file a claim with the carrier and contact a sales representative at Basler Electric, Highland, Illinois.

In the event the unit is not to be installed immediately, store it in its original shipping carton in a moisture and dust free environment. It is strongly recommended that an operational test (Section 5) always be performed prior to installation.

OPERATING PRECAUTIONS

Before installation or operation, observe the following precautions.

- 1. Always be sure that external operating (monitored) conditions are stable before removing a BE1-67 Phase Directional Overcurrent Relay for inspection, testing, or servicing.
- To avoid false tripping when removing connection plugs, always remove the lower connection plug first. To avoid false tripping when inserting connection plugs, always insert the lower connection plug last.
- 3. BE1-67 Phase Directional Overcurrent Relays are solid-state devices and have been type tested in accordance with the requirements defined in the following paragraph, Dielectric Test. If a wiring insulation test is required on the switchgear or panel assembly of which these units are a part, observe the NOTES in the following paragraph, Dielectric Test.
- 4. Be sure that the BE1-67 Phase Directional Overcurrent Relay case is hard wired to earth ground using the ground terminal (TB2-1) on the rear of the unit.
- 5. When the unit is in service, the controls should be protected by the plastic cover supplied. This limits access to the control settings.

DIELECTRIC TEST

In accordance with IEC 255-5 and ANSI/IEEE C37.90, one minute dielectric (high potential) tests may be performed as follows:

All circuits to ground:	2121 Vdc
Input to output circuits:	1500 Vac or 2121 Vdc

MOUNTING

Because the relay is of solid state design, it does not have to be mounted vertically. Any convenient

BE1-67 Installation

mounting angle may be chosen. Relay outline dimensions and panel drilling diagrams are provided in Figures 4-1 through 4-6.



Figure 4-1. Outline Dimensions, Front View



Figure 4-2. Outline Dimensions, Rear View



Figure 4-3. Outline Dimensions, Side View — Semi-Flush Mounting



Figure 4-4. Outline Dimensions, Side View — Projection Mounting



Figure 4-5. Panel Drilling Diagram — Semi-Flush Mounting



OPTIONAL CUTOUT MAY REPLACE THE 10 DRILLED HOLES.

D441-007 5-13-92

BE1-67 Installation

Figure 4-6. Panel Drilling Diagram — Projection Mounting

CONNECTIONS

Incorrect wiring may result in damage to the relay. Be Sure to check the model and style number of the relay before connecting and energizing the particular relay.

NOTE

Be sure the relay case is hard-wired to earth ground with no smaller than 12 AWG copper wire attached to the ground terminal on the rear of the relay case. When the relay is configured in a system with other protective devices, it is recommended to use a separate lead to the ground bus from each relay.

Except as noted above, connections should be made with minimum wire size of 14 AWG. The following illustrations provide information on relay connections.

- Control circuit connections are shown in Figure 4-7.
- Typical ac connections for single-phase relays are shown in Figure 4-8.
- Typical ac connections for three-phase relays are shown in Figure 4-9.
- Internal connections are shown in Figures 4-10 and 4-11.
 (+) CONTROL BUS



Figure 4-7. DC Control Connections



Figure 4-8. Single-Phase AC Connections



Figure 4-9. Three-Phase AC Connections



Figure 4-10. BE1-67 Single-Phase, Internal Connection Diagram



Figure 4-11. BE1-67 Three-Phase, Internal Connection Diagram

SECTION 5

TESTING

GENERAL

The various test procedures that follow are intended to verify operation, to set pickup and time delay, and to set the characteristic angle of the relay for a specific application. Each phase of a three-phase relay may be tested as a separate single-phase device using the procedures provided.

When test results do not fall within the specified tolerances, the following should be considered:

- 1. Tolerance of the test equipment used;
- 2. Cycle-to-cycle phase stability of the test equipment;
- 3. Tolerances of any external components used in the test setup.

Detailed calibration and troubleshooting procedures are contained in the *Service Manual*, Basler publication *9* 1709 00 620.

Equipment Required

The current source used in the verification testing should have the following capabilities:

- a. Current output needs to be switchable from a set position to an operate position. This allows the relay sensing circuits to see a current change from an initial current to a set (test) value.
- b. The current source needs to be capable of delivering at least 20 amperes (5 VA). This is necessary to test the full capability of the instantaneous overcurrent element.
- c. Because the current levels used to verify the operation of the instantaneous overcurrent element may exceed the continuous current rating of the relay, it is suggested that the current source include provision for automatic removal of the test current following a trip.

NOTE

Adjustments for TAP CAL and INSTantaneous are multiturn potentiometers and require a minimum of 15 turns from full CW to full CCW.

Preliminary Setup

- Step 1. With the connection plug(s) removed (always remove lower connection plug first and insert last), connect the unit as shown in Figure 5-1 for a single phase unit (sensing input type A) or Figure 5-2 for a three-phase unit (sensing input type B).
- Step 2. Adjust the TAP CAL control fully CW.
- Step 3. Adjust the time dial to 99.
- Step 4. Adjust the TAP SELECT switch to position A.
- Step 5. Adjust the INST control (if present) fully CW.

BE1-67 Testing

- Step 6. Adjust the CHARACTERISTIC ANGLE to the minimum setting position (0° for the continuously adjustable option, or 30° for the switch selectable type).
- Step 7. Verify that the proper power supply voltage is connected to the relay case. (Refer to Table 1-5 for the ranges of each supply).
- Step 8. Insert the relay connection plug(s) (always insert lower connection plug last).
- Step 9. Verify that the power supply LED indicator is ON and, if installed, that the power supply status contact is open (terminals 19 and 20).
- Step 10. If there is a LIMITED RANGE OF OPERATION control in the relay (option 3-5 or 3-6), it is necessary to set this control to an angle of 91°.



To do so, adjust the voltage source to 120 Vac at a phase angle of 0°. Adjust the input current source to 1.0 ampere (LOW range) or 3.0 ampere (HIGH range), and at a phase angle of -1°. Then, starting from the maximum CW position, slowly rotate the LIMITED REGION OF OPERATION control CCW until the INHIBIT LED just lites.

Step 11. Insure that the TEST/NORMAL switch (callout P of Figure 2-3) is at the NORMAL position.



Figure 5-1. Single-Phase Test Setup



Figure 5-2. 3-Phase Test Setup

VERIFICATION TESTING

This procedure verifies the operation of the unit. Check the *Style Number Identification Chart* with the style number of the relay to identify the options included within the specific relay to be tested.

Time Overcurrent Pickup Test

- Step 1. After performing the preliminary setup, adjust the input voltage source for 120 Vac at a phase angle of 0°.
- Step 2. Adjust the input current source for 0.5 ampere (LOW range) or 1.5 amperes (HIGH range) at a phase angle of +90° (90° leading). The INHIBIT LED indicator of the phase under test should be extinguished. If not, current or voltage connections are reversed and should be corrected.

BE1-67 Testing

- Step 3. Slowly turn the TAP CAL control CCW until the (associated phase) TIMING LED lites. This verifies the minimum pickup point of the specified range.
- Step 4. Turn the TAP CAL control fully CW. The TIMING LED should extinguish. Slowly increase the magnitude of the input current to a level where the TIMING LED again lites. Observe the input current level. This value should be within ±5% of 0.75 ampere (LOW range) or 2.25 amperes (HIGH range). This verifies the pickup accuracy of the TAP A setting.
- Step 5. If verification of the remaining TAP SELECT positions is desired, adjust the TAP SELECT to its next CW position, then slowly increase the magnitude of the input current to a level where the TIMING LED again lites. Observe that the current level is within ±5% of the value in Table 5-1.

NOTE It is permissible to change the TAP SELECT switch position without disconnecting the current sensing inputs.

	1									
Range	Α	В	С	D	Е	F	G	н	I	J
HIGH	2.25	3.0	4.5	5.25	6.75	7.5	9.0	9.75	11.25	12.0
LOW	0.75	1.0	1.5	1.75	2.25	2.5	3.0	3.25	3.75	4.0

Table 5-1. Pickup Values At Indicated TAP SELECT Position

Step 6. If a 3-phase unit is being tested, phase B and phase C inputs may be tested by repeating Steps 1 through 5 using the inputs as shown in Figure 5-2.

Instantaneous Overcurrent Pickup Test

- Step 1. Perform the preliminary test setup.
- Step 2. Adjust the INST control fully CCW.
- Step 3. If the directional instantaneous option has been selected (option 1-3), adjust the voltage source to apply 120 Vac at a phase angle of 0°.
- Step 4. Adjust the sensing current level for 0.75 amperes at 90° leading. Apply this current to the sensing input(s) of the relay. Confirm that the instantaneous output has been energized. (Terminals 2 to 10 will show continuity if the relay has been supplied with NO (type E) outputs, and no continuity if the relay has been supplied with NC (type F) outputs.) This step also verifies the low end of the 1-to-40-times pickup setting of the instantaneous overcurrent setting range.
- Step 5. Adjust the sensing current level for 0.5 ampere. Adjust the TAP CAL control CCW until the TIMING LED(s) lite. Adjust the sensing current for a level of 20 amperes. Rotate the INST control fully CW, then adjust CCW until the instantaneous output has been energized. (Terminals 2 to 10 will show continuity if the relay has been supplied with NO (type E) outputs, and no continuity if the relay has been supplied with NC (type F) outputs.) This verifies the high end of the 1-to-40-times pickup setting of the instantaneous overcurrent setting range.

Directional Verification

For the following tests, it is necessary to adjust and monitor the magnitude of the voltage(s) and

current(s) as well as the phase angle relationship between these sensing quantities. It may be useful to record the results on polar graph paper to more clearly understand the significance of the results. Blank forms for this purpose are furnished as Figures 5-3 and 5-4.





-130 -120 -110 -100 -90 -80 -70 -60

D1146-12

5-11-92

-50

5-5

BE1-67 Testing

There are two types of CHARACTERISTIC ANGLE adjustments available with this unit:

- (1) A potentiometer capable of adjusting this angle over the range of 0° to 90° .
- (2) A 4-position switch with settings of 30° , 45° , 60° , and 75° .

If a potentiometer is provided, use *Procedure 1*. If a switch is supplied, use *Procedure 2*.

Procedure 1

(For use with continuously adjustable CHARACTERISTIC ANGLE, options 3-1, 3-3, 3-5, and 3-6.)

- Step 1. Perform the preliminary setup.
- Step 2. Adjust the input voltage source for 120 volts at a phase angle of 0° .
- In the polar graphs associated with the procedures for *Directional Verification*:
- I = Measured current at unity power factor. I₇ = Fault current.
- Quadrature or polarizing voltage.
- Step 3 . Adjust the input current Source for 1.0 V = amperes (LOW range) or 3.0 amperes (HIGH range) at a phase angle of +90° (90° leading).

Result: The INHIBIT LED indicator should be extinguished and the (appropriate phase) timing LED OFF. If not, the current or voltage connections are reversed and should be corrected.

- Step 4. Vary the phase angle of the input current through 360° and record the phase angles within which the INHIBIT LED is OFF. When shown on a polar plot, the result should be a straight line (through the origin) from 0° to $180^{\circ} \pm 5^{\circ}$. This plot defines the trip region as shown in Figure 5-5. The trip region is shown as the lightly shaded area and the tolerance region as the more densely shaded region.
- Step 5. Rotate the CHARAC-TERISTIC ANGLE control to the maximum setting.
- Step 6. Vary the phase angle of the input current through 360° and record the phase angles within which the INHIBIT LED is OFF. When shown on a polar plot, the result should be a straight line (through the origin) from



BE1-67 Testing



 -90° to $+90^{\circ} \pm 5^{\circ}$. This plot defines the trip region as shown in Figure 5-6.

Figure 5-6. $\alpha = 90^{\circ}$

- Step 7. (Only when option 3-5 or 3-6 is present.) Rotate the LIMITED REGION OF OPERATION potentiometer fully CCW.
- Step 8. Vary the phase angle of the input current through 360° and record the phase angles within which the INHIBIT LED is OFF. When shown on a polar plot, the result should be narrowed down to an included angle ≤ 10° (shown as the shaded region in Figure 5-7).



Figure 5-7. Minimum Region Of Operation

Procedure 2



(For use with switch selectable CHARACTERISTIC ANGLE, Options 3-2 and 3-4.)

Figure 5-9. $\alpha = 45^{\circ}$

- Step 4. Adjust the input current source for 1.0 ampere (LOW range) or 3.0 amperes (HIGH range) at a phase angle of +90° (90° leading). The INHIBIT LED indicator should be OFF, and the TIMING LED ON (i.e., the appropriate phase LEDs thereof on a 3-phase unit). If not, current or voltage connections are reversed and should be corrected.
- Step 5. Vary the phase angle of the input current through 360° and record the phase angles at which the INHIBIT LED is OFF. When shown on a polar plot, the result should be a straight line (through the origin) from -30° to $+150^{\circ} \pm 5^{\circ}$. This plot defines the trip region as shown in Figure 5-8.
- Step 6. Adjust the CHARACTER-ISTIC ANGLE control to a setting of 45°.
- Step 7. Vary the phase angle of the input current through 360° and record the phase angles within which the INHIBIT LED is OFF. When shown on a polar plot, the result should be a straight line (through the origin) from -45° to $+135^{\circ} \pm 5^{\circ}$. This plot defines the trip region as shown in Figure 5-9.

BE1-67 Testing

- Step 8. Adjust the CHARACTER-ISTIC ANGLE switch to 60°.
- Step 9. Vary the phase angle of the input current through 360° and record the phase angles within which the INHIBIT LED is OFF. When shown on a polar plot, the result should be a straight line (through the origin) from a -60° to +120° ±5°. This plot defines the trip region as shown in Figure 5-10.
- Step 10. Adjust the CHARACTER-ISTIC ANGLE control to a setting of 75°.





Figure 5-10. $\alpha = 60^{\circ}$

Figure 5-11. $\alpha = 75^{\circ}$

Step 11. Vary the phase angle of the input current through 360° and record the phase angles within which the INHIBIT LED is OFF. When shown on a polar plot, the result should be a straight line (through the origin) from -75° to +105° ±5°. This plot defines the trip region as shown in Figure 5-11.

Timing Curve Verification

There are many timing characteristics available for BE1-67 relays. Table 5-2 provides two checkpoints for each of the twelve timing characteristic curve types.

The characteristic included within the relay is defined in the style number by a two-character code. If this code is B1 to B7, E2, or E4 to E7, only one characteristic can be tested. If the code is Z2, the characteristic desired will need to be selected by the TIME OVERCURRENT CHARACTERISTIC CURVE SELECTOR switch located behind the front panel of the relay. (Refer to Figure 2-3 for switch location.) Table 5-2 defines the position of this selector for the desired characteristic.

TIMING Z2 Option		Expected Times at Indicated Time Dial Setting* (In Seconds)				
TYPE	Selector Position	00	10			
B1	3	0.066	0.194			
B2	1	0.587	3.41			
B3	5	0.103	0.494			
B4	2	0.168	0.875			
B5	4	0.149	0.722			
B6	6	0.126	0.551			
B7	7	0.195	1.011			
E2	8	1.56	9.06			
E4	9	0.13	0.54			
E5	А	0.233	1.190			
E6	В	0.16	0.77			
E7	C, D, E, F	0.13	0.48			

Table 5-2. Expected Timing Values At Five Times Pickup

NOTE: Accuracy, with the TAP CAL control rotated fully CW, is ±5% or 50 milliseconds (whichever is greater) within the values shown graphically on the published characteristic curves.

Verification of the timing may be performed at a low current level for convenience. Connect the relay as shown in Figure 5-1 or 5-2. In the following steps, the timing will be measured from the point that the sensed current is applied until the output contact is energized. The equipment to accomplish this task will need to step from 0 to 3.75 amperes (if the relay is connected for LOW range) or 11.25 amperes (if the relay is connected for HIGH range).

- Step 1. Set the TAP SELECT switch to position A and rotate the TAP CAL control fully CW. Rotate the INST control (if included) fully CW. Adjust the TIME DIAL to 00. Set the LIMITED REGION OF OPERATION control (if so equipped) to the maximum (fully CW) position.
- Step 2. Adjust the source current for 0.75 amperes (LOW range) or 2.25 amperes (HIGH range) and apply this current to the sensing input(s) of the relay. (Figures 5-1 or 5-2.) Voltage will also need to be applied to the sensing input of the directional element for this test. The phase angle between the current and voltage should be adjusted so that the TIMING LED lites when the pickup current is applied. Adjust the TAP CAL control (if required) such that the TIMING LIGHT is ON. This sets the pickup of the relay for the following steps.

- Step 3. Connect a counter to monitor the time interval from initiation of the timing condition to the output transition.
- Step 4. Switch the sensing current from 0.0 amperes to 3.75 amperes (LOW range) or 11.25 amperes (HIGH range). (This is 5 times the level set in step 2.) Monitor the time required to energize the output contacts and compare that time with the value in Table 5-2.
- Step 5. Adjust the TIME DIAL to 10 and repeat step 4.

This completes relay verification testing.

DIRECTIONAL SETTING PROCEDURE

Characteristic Angle

For switch selectable controls (options 3-2 or 3-4), simply turn the control to the desired setting in accordance with the markings on the front panel.

For potentiometer controls (options 3-1, 3-3, 3-5, or 3-6), perform the following steps.

- Step 1. Perform the preliminary setup procedures at the beginning of this section.
- Step 2. With the CHARACTERISTIC ANGLE set to minimum, apply a voltage input of 120 Vac at a phase angle of 0° and a current input of 1.0 ampere (LOW range) or 3.0 amperes (HIGH range) at a lagging phase angle equal to the desired CHARACTERISTIC ANGLE setting. The appropriate phase INHIBIT LED should be ON.





Figure 5-12. Directional Setting

(Refer to Figure 5-13.)

Phase, = + 90 - | CHARACTERISTIC ANGLE setting | -
$$|\beta|$$

Where:

Phase₁ = phase of the applied current relative to the applied voltage;

 β = desired LIMITED REGION OF OPERATION setting;

+ angle = leading current;

- angle = lagging current.

Step 5. Slowly rotate the LIMITED REGION OF OPERATION control CCW until the INHIBIT LED just illuminates.

Verifying Relay Settings

A verification of the directional setting should now be performed.

Step 6. Vary the applied current phase angle through 360° and record the angle values at which the appropriate phase INHIBIT LED turns ON and OFF. Plot the results on a polar coordinate graph for future reference.



Figure 5-13. Limited Region Of Operation Setting

SETTING THE RELAY - AN EXAMPLE

One method of setting the relay is described here. There are other methods that may be used as well. All methods involve similar steps and equipment.

Example Defined

Before the relay can be set, the required settings need to be defined. A typical example follows.

Time overcurrent pickup: -	5.7 A
Curve shape: -	Very Inverse
Time delay setting: -	0.6 second at 28.5 A
Instantaneous overcurrent pickup: -	39.9 A
Line impedance angle: -	60°
Limited range of operation: -	B = 45°

The relay that has been selected for this application is a BE1-67, style number B1E-Z2Y-B1N6F.

Before applying sensing inputs to the relay, a few adjustments are necessary.

- Step 1. Since the relay includes the Z2 timing option, the characteristic curve needs to be selected. This is accomplished by removing the front panel and adjusting the TIME OVERCURRENT CHARACTERISTIC CURVE SELECTOR switch to position 6.
- Step 2. Because the time overcurrent pickup is 5.7 amperes, the sensing current input for the relay will need to be connected for the HIGH range. Adjust the TAP RANGE plate on the front panel to display the word HIGH. Verify that the current connections to the relay are on terminals 7 and 8 (Phase A), 14 and 15 (Phase B), and 17 and 18 (Phase C). Terminals 9, 13, and 16 should not be connected.

Step 3. Calculate the ratio of the instantaneous overcurrent pickup setting to the time overcurrent pickup setting.

In this example, the ratio is $39.9 \div 5.7 = 7$. (This ratio is used in Step 2, *Setting The Pickups*.)

Setting The Pickups

- Step 1. Perform the preliminary test setup.
- Step 2. Set the following controls to the positions indicated.
 - TAP SELECT switch to position A. (TAP is set to the minimum designated tap value of 2.25 amperes, HIGH range.)
 - TAP CAL control fully CW.
 - INST control to full CW.
- Step 3. Apply nominal sensing voltage with a phase angle of 0° to the relay.

WARNING

Each current input one-second rating is 50 times TAP or 500 amperes (whichever is less). Take care NOT to exceed the one-second limit. Allow one minute for cooling between each current application.

- Step 4. Apply a sensing input current of 7 x 2.25 amperes = 15.75 amperes at a phase angle of -60° (equal to the CHARACTERISTIC ANGLE setting).
- Step 5. Slowly adjust the INST control CCW until the instantaneous overcurrent output contact closes. Instantaneous overcurrent pickup is now set for seven times the time overcurrent pickup setting.
- Step 6. Reduce the sensing current to zero.
- Step 7. Set the following controls to the positions indicated.
 - TAP SELECT switch to position E.
 - TAP CAL control fully CW.
- Step 8. Apply a sensing input current of 5.7 amperes.
- Step 9. Slowly rotate the TAP CAL control CCW until the TIMING LED lites. Time overcurrent pickup is now set for 5.7 amperes and the instantaneous overcurrent pickup is set for 39.9 amperes.
- Step 10. Reduce the sensing input current to zero.
- Step 11. Adjust the TIME DIAL for a setting of 11. (This setting is determined from the characteristic curve for timing type B6 Very Inverse, Basler Drawing 99-0928. This setting will give a time delay of 0.6 second at 5 times pickup. This is the desired coordination point based on the required settings for this example.)

Setting The Direction

To set the direction (characteristic angle) for the relay, the boundaries of the tripping region need to be determined. If, for example, the line impedance angle is known to be 60° , the boundary should be the

line normal to the line impedance. This line (through the origin) should extend from $+120^{\circ}$ to -60° , as shown in Figure 5-10.

- Step 1. Adjust the phase angle with the sensed current level at six amperes so that the sensed current (I_{TEST}) lags the sensed nominal voltage input by 60° .
- Step 2. Slowly adjust the CHARACTERISTIC ANGLE control until the INHIBIT LED just turns OFF. The characteristic angle of the relay is now set for 60°.

Setting The Limited Range Of Operation

To set the limited range of operation to 40°:

- Step 1. Adjust the current sensing input phase angle to $+90 |60^{\circ}| |40^{\circ}| = -10^{\circ}$. (Current now lags the voltage by 10° .)
- Step 2. Slowly rotate the LIMITED RANGE OF OPERATION control CCW (from maximum setting) until the INHIBIT LED just turns OFF.
- Step 3. Vary the applied current phase angle through 360° and record the angle values at which the appropriate phase INHIBIT LED turns ON and OFF. Plot the results on a polar coordinate graph for future reference. The resultant plot should look like Figure 5-14.



Figure 5-14. α = 60°, Limited Range Of Operation = 40°

SECTION 6

MAINTENANCE

GENERAL

BE1-67 Phase Directional Overcurrent Relays require no preventive maintenance other than periodic tests (refer to Section 5 for test procedures). If the relay fails to function properly and is to be repaired in-house, consult the Service Manual (publication number 9 1709 00 620). If factory repair is desired, contact the Customer Service Department of the Power Systems Group, Basler Electric, for a return authorization number prior to shipping.

IN-HOUSE REPAIR

In-house replacement of individual components may be difficult and should not be attempted unless appropriate equipment and qualified personnel are available.

CAUTION

Substitution of printed circuit boards or individual components does not necessarily mean the relay will operate properly. Always test the relay before placing it in operation.

If in-house repair is to be attempted, component values may be obtained from the schematics or the parts list of the Service Manual. Replacement parts may be purchased locally. The quality of replacement parts must be at least equal to that of the original components.

Where special components are involved, Basler Electric part numbers may be obtained from the number stamped on the component or assembly, the schematic, or parts list. These parts may be ordered directly from Basler Electric. When complete boards or assemblies are needed, the following information is required.

- 1. Relay model and style number
- 2. Relay serial number
- 3. Board or assembly
 - a) Part number
 - b) Serial number
 - c) Revision letter
- 4. The name of the board or assembly.

STORAGE

This protective relay contains aluminum electrolytic capacitors which generally have a life expectancy in excess of 10 years at storage temperatures less than 40 degrees C. Typically, the life expectancy of the capacitor is cut in half for every 10 degrees C rise in temperature. Storage life can be extended if, at one-year intervals, power is applied to the relay for a period of thirty minutes.

TEST PLUG

Test plugs (Basler P/N 10095) provide a quick, easy method of testing relays without removing them from the case. Test plugs are simply substituted for the connection plugs. This provides access to the external stud connections as well as to the internal circuitry.

Test plugs consist of a black and red phenolic molding with twenty electrically separated contact fingers connected to ten coaxial binding posts. The ten fingers on the black side are connected to the inner binding posts (black thumb nuts) and tap into the relay internal circuitry. The ten fingers on the red side of the test plug are connected to the outer binding posts (red thumb nuts) and to the relay case terminals.

When testing circuits connected to the bottom set of case terminals, the test plug is inserted with the numbers 1 through 10 facing up. When using the test plug in the upper part of the relay, the numbers 11 through 20 are faceup. Because of the test plug construction, it is impossible to insert it with the wrong orientation.

SECTION 7

MANUAL CHANGE INFORMATION

SUMMARY AND CROSS REFERENCE GUIDE

This section contains information concerning the previous editions of the manual. The substantive changes to date are summarized in the Table 7-1.

Revision	Change	ECA/Date
А	Test procedure simplified. Also minor editing changes.	10480/09-22-88
В	Voltage sensing input rating corrected. Current sensing burden statement on page 1-10 replaced former table on same page.	10724/12-22-88
С	In Figures 4-3, and 4-4, the arrows indicating trip direction have been reversed.	10811/02-06-89
D	Correction minor typographical errors.	11106/07-11-89
E	Revised the entire manual to the current instruction manual format. Added internal connection diagrams, typical connection diagrams, and phase rotation sensitivity.	14453/08-22-94
F	Changed <i>Specifications</i> , for <i>Isolation</i> in Section 1 and <i>Dielectric Test</i> in Section 4. Corrected <i>Setting The Relay - An Example</i> in Section 5 (Changed Time Delay from 5.2 seconds to 0.6 second in <i>Example Defined</i> and Step 11).	15426/11-28-95

Tahle	7-1	Changes
Iable	7-1.	Changes